GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - Gravity 302HQ-FM Stainless

Standard Specification for Stainless and Heat Resisting Steels

Group - Ferrous Stainless Steel Alloys

Sub Group - Gravity 302HQ-FM Stainless Stainless and Heat Resisting Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel, Bars, Rods, Casting and Forging

Chemical Composition		
Carbon	C %	0.080 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	16.000 - 19.000
Nickel	Ni %	9.000 - 11.000
Copper	Cu %	1.000 - 2.000
Other	Ot %	1.000 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or As-Cast or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	400 max.
Yield Strength in Mpa	200 min.
Elongation in %	25 min.
Reduction of Area in %	40 min.
Hardness in HB	130 - 230
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S30480	UNS	USA	Steel and Bars
AMS-QQ-S-763 304	SAE	USA	Steel, Bars, Wire, Shapes and Forging
AMS 5511 304L	SAE	USA	Plate, Sheet and Strip
SAE AMS 5674 304 L	AISI	USA	Steel
5569	AMS	USA	Steel and Tubing
A 49-217 TU Z 2 CN 18 10 Az	AFNOR NF	France	Steel and Tubing
A 35-577 Z 3 CN 19-11 FF	AFNOR NF	France	Bars and Wire Rods

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.